

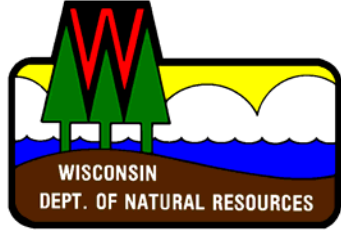


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# **Clean Air Task Force**

**June 5, 2006 meeting**

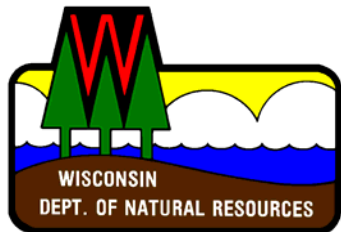
## **NO<sub>x</sub> RACT Development Received Comments & Technical Issues**



# Presentation Outline

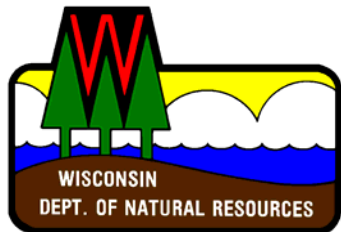
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1. General comments
2. Rule framework
3. RACT cost-effectiveness
4. RACT control level
5. RACT and CAIR control comparison
6. Next Steps



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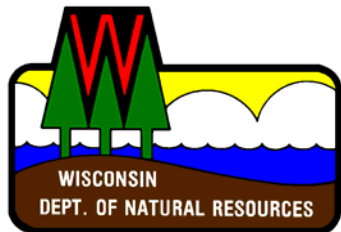
# *General Comments*



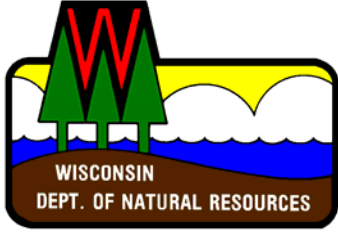
## General Comments

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- ◆ Allow for a case-by-case alternative determination
- ◆ Do not extend attainment date in Basic area unless necessary.
- ◆ EGUs
  - ◆ CAIR satisfies RACT
  - ◆ CAIR = RACT should not exempt from further RACM control
  - ◆ Utilities need certainty.
- ◆ RACM applies only to non-attainment area



# *Proposed Rule Framework*



# Rule framework

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## ◆ RACT Requirement

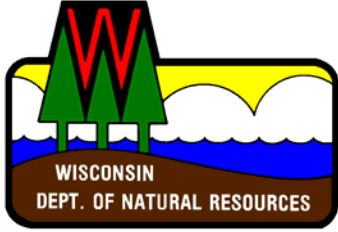
- Unit-by-unit
- Emission limit (annual and seasonal, 30 day rolling avg.)
- Combustion monitoring (CO & O<sub>2</sub>)

## ◆ NO<sub>x</sub> Monitoring and Compliance

- EGUs = Total mass emissions (most stringent – Part 75 cems)
- Non-EGUs = Emission rate (less stringent – Part 60 cems)

## ◆ Trading Provision (same as BART)

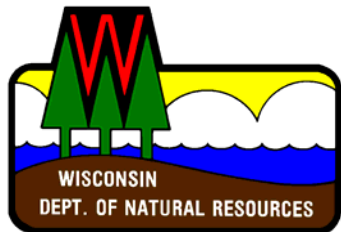
- Facility averaging through adopting a mass cap for all similar sources (e.g. boilers).
- Total mass emissions (most stringent – Part 75 cems)



## Rule Framework - comments

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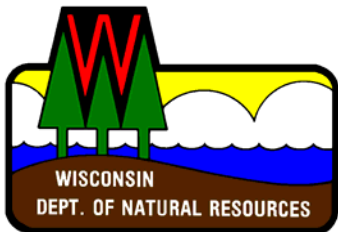
- ◆ Combustion Monitoring
  - ◆ Useful but not PART 60 CO monitoring.
- ◆ Compliance Monitoring
  - ◆ Allow use of systems other than Part 60 CEMs.
  - ◆ Allow common stack monitoring
- ◆ Trading
  - ◆ Facility trading is supported
  - ◆ Do not require Part 75 monitoring.



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# *RACT Control Level*



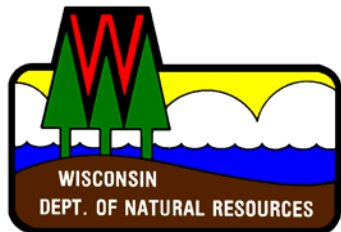


# RACT Control Level

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- Initial assessment of NO<sub>x</sub> control options (WDNR, 03/06)

Source Category	Control Level	Cost Effectiveness (\$/ton NO <sub>x</sub> )
Coal Boilers (> 250 mmbtu/hr)	80 - 90% Selective catalytic reduction	1,600 - 4,000
Coal Boilers (< 250 mmbtu/hr)	40 – 50% Selective non-catalytic reduction	1,500 – 5,000
Other Source Categories	30 - 50% Low NO <sub>x</sub> burners or mod.	500 - 2,500



# RACT Control Level - comments

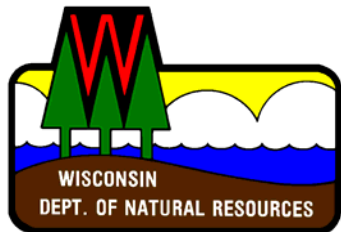
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## ◆ Emission Limits

- ◆ Limits and cost-effectiveness should account for recent installations of equipment.
- ◆ NR 428 limits meet RACT
- ◆ CAIR = RACT

## ◆ Control Equipment Application

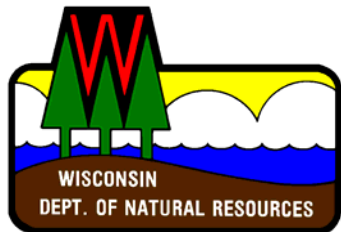
- ◆ Separate limits needed for fluidized bed and stoker boilers.
- ◆ FB – SCR N/A; Stokers – SNCR N/A
- ◆ Installations: SCR-24/30 months; Scrubbers-30/48 months, add 3 months by end of year. (added after pres.)



## RACT Cost-Effectiveness

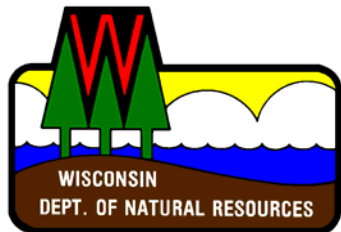
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- ◆ Up to \$1,300/ton: Comment
- ◆ Consider controls up to \$10,000/ton: Clinton Adm. (RACT and Attainment)
- ◆ \$3,000 - \$3,500/ton: OTC RACT 1994
- ◆ Up to \$1,300/ton: EPA Memo, 1994
- ◆ \$2,000 – \$19,000/ton: Texas NO<sub>x</sub> Programs
- ◆ \$500/ton: CAIR I avg.; \$1,300/ton CAIR II avg.



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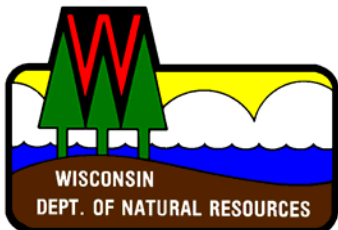
# *Comparison of CAIR and RACT Potential Control Levels*



## Significant Issues in Comparison

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1. Total emission reduction potentially achieved in Wisconsin vs. Nationally.
2. Where controls occur in Wisconsin under each program.
3. Control level anticipated for RACT on a unit by unit basis.
4. Certainty of Control under each program.



# Comparison of EGU Coal Boiler NO<sub>x</sub> Emissions

NO <sub>x</sub> Emission Case	Statewide			Non-Attainment Area		
	<u>2002</u>	<u>2009</u>	<u>2015</u>	<u>2002</u>	<u>2009</u>	<u>2015</u>
Base Emissions	88,056			41,782		
Planned Controls (1)		53,578	51,643		18,144	16,208
CAIR - Model Budget		37,973	32,311		19,453	16,552
CAIR - IPM (2)		50,530	46,592		18,144	14,205
Example RACT (3)		47,355	47,355		11,921	11,921

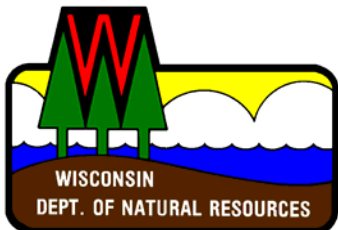
1) Planned Controls include We-Energies consent decree, Port Washington repower, and Alliant combustion initiative.

2) Controls based on IPM - LADCO/VISTA runs with planned controls incorporated into the base control assumptions

3) A surrogate RACT level based on 0.1 lbs/mmbtu for all units in the non-attainment area.

## Major Points

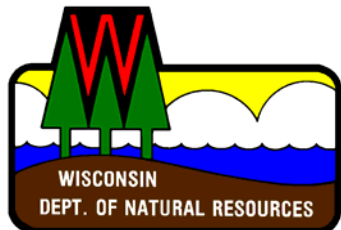
- CAIR IPM does not meet CAIR Budget, Predicts additional SCR control on two units: Genoa-2009, Edge 4-2015
- Planned controls achieve major reductions but are subject to some uncertainty
- CAIR IPM places additional control in non-attainment area only by 2015.
- Example RACT is significantly lower in non-attainment area but higher statewide.



## Control in Non-Attainment Area

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Planned Controls in Non-Attainment Area			
Unit	Control Equipment	Installation Date	Rate (lbs/mmbtu)
Edge 3	Comb. Mod.	2005	0.30
Edge 4	Comb. Mod.	2005	0.26
Edge 5	Comb. Mod.	2009	0.13
Pleasant Prairie 1	SCR	2009	0.10
Pleasant Prairie 2	SCR	2005	0.10
Port Washington	repowered	2009	0.01
OaK Creek 5	SCR	2012	0.10
OaK Creek 6	SCR	2012	0.10
OaK Creek 7	SCR	2012	0.10
OaK Creek 8	SCR	2012	0.10
Valley 1	Comb. Mod.	2005	0.30
Valley 2	Comb. Mod.	2005	0.30



## Control in Non-Attainment Area

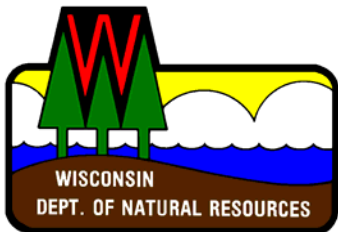
### Estimated Emission Rates (lbs/mmbtu) in Non-Attainment Area

NOx Control Case	Alliant (NA-Area)		We-Energies	
	<u>2009</u>	<u>2015</u>	<u>2009</u>	<u>2015</u>
Planned Controls	0.20	0.20	0.13	0.11
Model Allocations	0.15	0.13	0.16	0.13
RACT Example	0.10	0.10	0.10	0.10

### Major Points

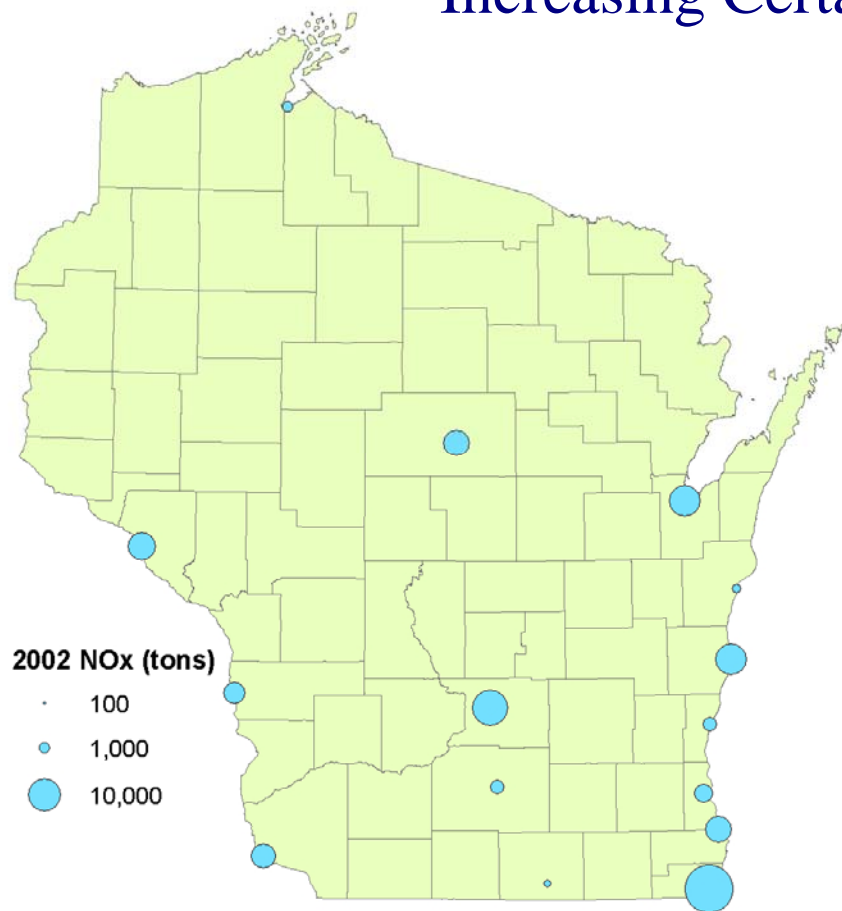
- Alliant is targeting significant reductions well beyond NR 428 limit of 0.28 lbs/mmbtu.
- Alliant units outside of NA area appear more cost-effective to control based on IPM costing factors.
- We-Energies planned controls is beyond Model Allocations.
- We-Energies planned controls achieves near example RACT levels, but not until 2015



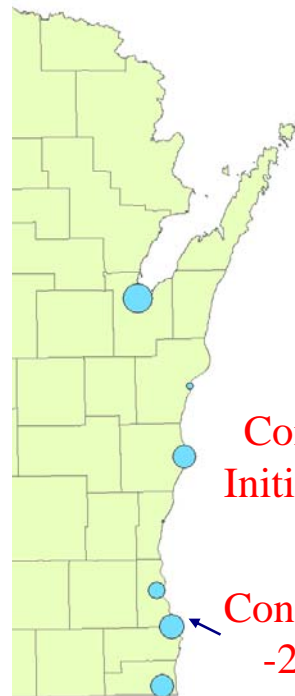


# Comparison of EGU Annual NO<sub>x</sub> Emissions

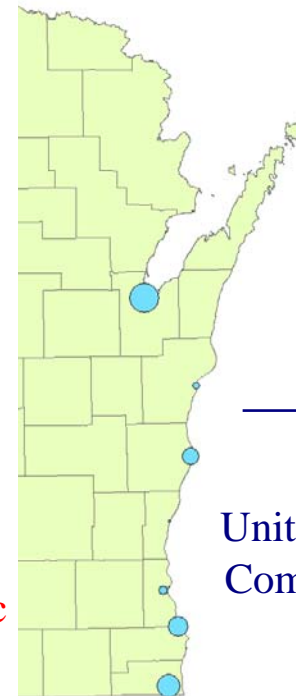
Increasing Certainty →



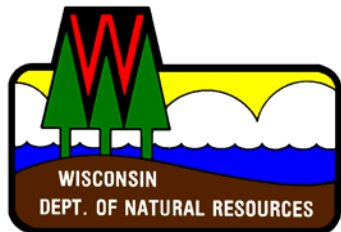
Base 2002



Planned-2009

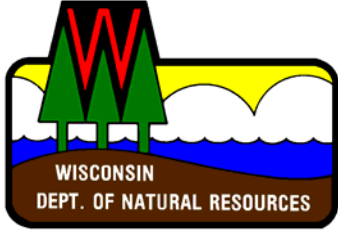


0.1 lbs/mmbtu



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# *Next Steps in the RACT Rule Development*

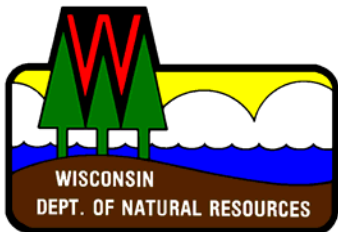


## Next Steps

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- ◆ Continue work with stakeholders.
- ◆ Continue work on evaluation of RACT control levels.

Contact: Tom Karman, (608) 264-8856  
Thomas.Karman@DNR.State.Wi.Us



# Geography – 8 hour designations

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